

## PRODUCT SPECIFICATIONS

### 330 LASER DARK A4 P330LD

Laser Dark can be used in most laser printers and colour copiers. Produce high resolution transfers for application to dark coloured textiles. Transfers can be applied to cotton, polyester and poly/cotton textiles. Easy to apply on T-shirts, polo shirts, caps etc.

Always single sheet feed transfer papers and print on blank side. Can also be contour cut using a vinyl cutter. For oil based and oil free laser printers and copiers. Store in a dry and warm area and keep in original packaging.

Set paper settings to heavy or card and use bypass. Settings on laser copiers and printers vary, therefore we recommend producing a test print first.

Print selected image on the blank side of the transfer paper, do not mirror image. Trim around the design with scissors and then remove backing paper. Pre-heat T-shirt to remove moisture - 3 to 4 seconds. Position design on T-shirt. Always cover the transfer with silicone paper during heat press application.

- Press at 180°C
- Time 25 sec.
- Medium to heavy pressure
- Remove textile from heat press and when cool remove (silicone) paper
- Textiles should be machine washed inside out up to 40 degrees
- Do not tumble dry, dry clean or iron directly over transfer



45° Blade Recommended



Print right reading.



180°C



Hard even pressure



25 Seconds



Peel Warm/Hot



Wash cold (max 40°)  
inside out.  
Do Not tumble dry or  
dry clean.



Do Not Layer.



Iron inside out. Do  
not iron directly onto  
transfers.



Pre-shrunk cotton &  
cotton/blends, uncoated  
polyester, spandex,  
lycra, wool, linen.



Application tape  
required

**Standard dimensions:** 210 x 297mm

TRANSFER FILM	ADHESIVE	THICKNESS	LINER
		70 microns +/- 5 %	

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by the manufacturer.

#### Safety Data Sheet

When used under normal conditions, this product does not generate or release any dangerous substances or hazardous chemicals. This is a non-hazardous product in accordance with the current GefStoffV and EU criteria. Therefore it is not necessary to prepare a Material Safety Data Sheet for this product. The Safety Data Sheet serves only to comply with the regulation to supply information in accordance with REACH Regulation (EC) No. 1907/2006 and is available on request. This product is not a hazardous product with regards to transportation legislation; neither does it contain substances that are hazardous to water within the meaning of the federal water act. After use, dispose of the waste product in accordance with the local / national authorities.